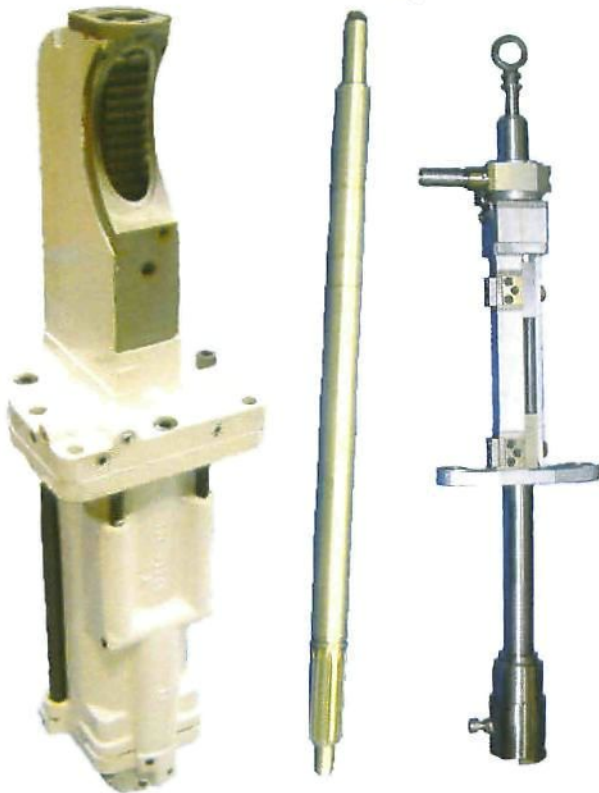




Spare Parts and Machine Variables



I.S. Maintenance offers an ever increasing range of spare parts for industry standard machines. In addition to standard parts we also offer customised solutions.

We have also commenced manufacture of variable equipment to compliment our range of spares. Again, many of these are tailored to our customer's requirements.

In addition to our new manufactured parts we have a large stock of new and second hand parts. Many of these are suitable for older machines.

Variable equipment offered:

- Mould carriers
- Blowhead arms
- Baffle arms
- Funnel arms
- Take out tong heads
- Plunger chucks for feeders
- Tube chucks for feeders
- Inserts

Customer Specials - Examples

- 5-1/2" blank mould carrier with additional clearances
- 5" blank carrier with additional bushes for the link pins
- 6-1/4" single gob quick change funnel arm
- Fine adjustment plunger chuck with OI style refractory clamping



Spare Parts and Machine Variables

Spare Parts Scope of Supply

- Spares for 4-1/4", 5", 5-1/2" and 6-1/4" machines
- Baffle mechanism
- Funnel mechanism
- Quick change plunger mechanism
- Mould open/close mechanism
- Base linkage - open linkage, linkage in oil, improved clamping
- Mould stands
- Blowside cooling mechanism
- Blowhead mechanism
- Takeout mechanism
- Type 81/503 feeder
- Revolving tube mechanism
- Type 81/503 shear mechanism
- Scoop mechanism
- Type 523 gob distributor
- Type 535 gob distributor
- Gob interceptor

Specials - examples

- 4-1/4" improved clamping linkage for non-linkage in oil operation complete with anti-deflection bracket to suit standard blank mould stands
- Tall ware conversion parts for 4-1/4" and 5-1/2" machines

